

Recommendations for Maintaining Postharvest Quality

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Maturity Indices

Degree of fullness of the fingers, i.e., disappearance of angularity in a cross section. Bananas are harvested mature-green and ripened upon arrival at destination markets since fruits ripened on the plant often split and have poor texture.

Quality Indices

Maturity (the more mature the better the quality when ripe); finger length (depending on intended use and demand for various sizes); freedom from defects, such as insect injury, physical damage, scars, and decay.

As bananas ripen their starch content is converted into sugars (increased sweetness). Other constituents that influence flavor include acids and volatiles.

Optimum Temperature

13-14°C (56-58°F) for storage and transport 15-20°C (59-68°F) for ripen

Optimum Relative Humidity:

Rates of Respiration Production

| Temperature | 13°C(56°F) | 15°C(59°F) | 18°C(65°F) | 20°C(68°F) |
|-------------------------------------------|------------|------------|------------|------------|
| ml CO ₂ /kg·hr ^{1, 2} | 10-30 | 12-40 | 15-60 | 20-70 |

¹Low end for mature-green bananas and high end for ripening bananas

²To calculate heat production multiply ml $CO_2/kg \cdot h$ by 440 to get Btu/ton/day or by 122 to get kcal/metric ton/day.

Rates of Ethylene Production

| Temperature | 13°C(56°F) | 15°C(59°F) | 18°C(65°F) | 20°C(68°F) |
|------------------------------------------------------|------------|------------|------------|------------|
| ul C ₂ H ₄ /kg·hr ¹ | 0.1-2 | 0.2-5 | 0.2-8 | 0.3-10 |

¹Low end for mature-green bananas and high end for ripening bananas

Responses to Ethylene

Most commercial cultivars of bananas require exposure to 100-150 ppm ethylene 24-48 hours at 15-20°C (59-68°F) and 90-95% relative humidity to induce uniform ripening. Carbon dioxide concentration should be kept below 1% to avoid its effect on delaying ethylene action. Use of a forced-air system in ripening rooms assures more uniform cooling or warming of bananas as needed and more uniform ethylene concentration throughout the ripening

Responses to Controlled Atmospheres (CA)

- 2-5% O₂ and 2-5% CO₂
- CA delays ripening and reduces respiration and ethylene production rates.

- Postharvest life potential of mature-green bananas: 2-4 weeks in air and 4-6 weeks in CA at 14°C (58°F)
- Exposure to <1% O₂ and/or >7% CO₂ may cause undesirable texture and flavor.
- Use of CA during transport to delay ripening has facilitated picking bananas at the full mature stage.

Physiological & Physical Disorders

Chilling injury. Symptoms include surface discoloration, dull or smokey anal color, subepidermal tissues reveal dark-brown streaks, failure to ripen, and, in severe cases, flesh browning. Chilling injury results from exposing bananas to temperatures below 13°C (56°F) for a few hours to a few days, depending on cultivar, maturity, and temperature. For example, moderate chilling injury will result from exposing mature-green bananas to one hour at 10°C (50°F), 5 hours at 11.7°C (53°F), 24 hours at 12.2°C (54°F), or 72 hours at 12.8°C (55°F). Chilled fruits are more sensitive to mechanical injury.

Skin abrasions. Abrasions result from skin scuffing against other fruits or surfaces of handling equipment or shipping boxes. When exposed to low (<90%) relative humidity conditions, water loss from scuffed areas is accelerated and their color turns brown to black.

Impact bruising. Dropping of bananas may induce browning of the flesh without damage to the skin.

Pathological Disorders

Crown rot. This disease is caused by one or more of the following fungi: *Thielaviopsis* paradoxa, Lasiodiplodia theobromae, Colletotrichum musae, Deightoniella torulosa, and *Fusarium roseum*--which attack the cut surface of the hands. From the rotting hand tissue the fungi grow into the finger neck and with time, down into the fruit.

Anthracnose. Caused by *Colletrichum musae*, becomes evident as the bananas ripen, especially in wounds and skin splits.

Stem-end rot. Caused by Lasiodiplodia theobromae and/or Thielaviopsis paradoxa, which enter through the cut stem or hand. The invaded flesh becomes soft and water-soaked.

Cigar-end rot. Caused by *Verticillium theobromae* and/or *Trachysphaera fructigena*. The rotted portion of the banana finger is dry and tends to adhere to fruits (appears similar to the ash of a cigar).

Control strategies. Minimizing bruising; prompt cooling to $14^{\circ}C$ (58°F); proper sanitation of handling facilities; hot water treatments [such as 5 minutes in 50°C (120°F) water] and/or fungicide (such as Imazalil) treatment to control crown rot.



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